

NAK80 Tool Steel	
Related Specifications	
China         GB         10Ni3MnCuAl           Germany         DIN EN#         1.2764           LISA         AISI         P21	
UNS         T51621           Japan         JIS         NAK80	
* Note that materials compared are the nearest available grade and might have slight variation in actual chemistry  Stocked Materials Supplied in Condition  Typical Hardness	
Pre-hardened 300 - 320 HB	
Mechanical Property	
Condition	Pre-hardened
Ultimate Tensile Strength (MPa)	1130
Elongation (%)	-
Modulus of Elasticity (GPa)	190
Hardness (HB)	300 - 320 HB
Chemical Composition	
Tool Steel-NAK80 Ni Co Min Si Cr C V	Cu P S
STAR Standard NAK80 2.8% 3.4%	0.7% 1.2% - 0.03% - 0.03%

<sup>\*\*</sup> Star believes the information provided is accurate and reliable. However no warranty of accuracy, completeness or reliability is given, nor will any responsibility be taken for errors or omissions. Please request for specified test certificate if critical for end use.